

Heart rate was recorded electronically from the blood pressure pulse. Isoproterenol was injected at 0.5  $\mu\text{g}/\text{kg}$  iv and the resultant hypotension and tachycardia were computed. Test compounds were administered cumulatively until nearly complete inhibition of isoproterenol effects was achieved.

**Acknowledgment.** The authors are indebted to C. T. Ludden for determinations of antihypertensive activity in the rat, to Dr. W. C. Randall for analytical determinations, and to Dr. B. H. Arison and W. R. McGaughran for spectral data.

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## Adrenergic Agents. 6.<sup>1</sup> Synthesis and Potential $\beta$ -Adrenergic Agonist Activity of Some Meta-Substituted *p*-Hydroxyphenylethanamines Related to Salbutamol

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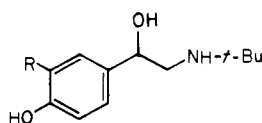
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Salbutamol, an adrenergic receptor agonist with selectivity for tracheobronchial vs. cardiac muscle, differs from the catecholamine *N*-*tert*-butylnorepinephrine in that it bears a hydroxymethyl, rather than a phenolic, group in the meta position. In a search for new bronchodilating agents with minimal cardiovascular side effects, a series of derivatives, in which this *m*-hydroxymethyl group is modified, was prepared. These compounds were examined for potential bronchodilator activity in an in vitro test that measures relaxation of guinea pig tracheal smooth muscle. Potential cardiac stimulant activity was evaluated in vitro by monitoring changes in the rate of contraction of spontaneously beating guinea pig right atria. Although many of these compounds retained a high degree of potency, all were less effective than salbutamol in the tracheal test. Several of the derivatives, notably ones bearing 1-hydroxyethyl (1d), 1,2-dihydroxyethyl (1f), 1-hydroxy-2-methoxyethyl (1g), and 2-hydroxy-1-methoxyethyl (1h) substituents in place of the parent's *m*-hydroxymethyl group, however, were considerably more selective for tracheobronchial vs. cardiac muscle in the in vitro tests utilizing guinea pig tracheal and right atrial muscle.

Structural modifications of the meta substituent in *p*-hydroxyphenylethanamines have produced many potent and selective  $\beta$ -adrenoreceptor agonists, some of which are therapeutically effective bronchodilators. In previous publications, we described the synthesis and  $\beta$ -adrenoreceptor agonist activity of carbutole (1a)<sup>2</sup> and sulfonle (1b)<sup>3</sup> which, among others, belong to this class of chemical compounds. Salbutamol (1c),<sup>4</sup> an orally effective bronchodilator in the clinic,<sup>5</sup> was one of the first

group of catecholamines with a hydroxymethyl group can improve the selectivity for tracheobronchial vs. cardiac muscle. In vitro studies in guinea pig tracheal and right atrial preparations show that sulfonle has a much larger separation ratio<sup>6</sup> than salbutamol.<sup>3</sup> It seems plausible that modification of the *m*-hydroxymethyl group of salbutamol might further improve the selectivity. In the present article are described the synthesis and results of preliminary pharmacological examination for  $\beta$ -adrenoreceptor agonist activity of several compounds 1d-j of this type.

**Chemistry.** Synthesis of the 1-hydroxyethyl derivative 1d is outlined in Scheme I. Acylation of methyl salicylate with  $\text{AcCl-AlCl}_3$  followed by benzylation afforded 2 in a more direct method than that previously reported.<sup>4</sup> The ketal derived from 2 was reduced with  $\text{LiAlH}_4$  to give the hydroxyketal 3 which was oxidized to the aldehyde 4 with  $\text{MnO}_2$ . Treatment of 4 with  $\text{MeMgI}$  followed by hydrolysis of the ketal group during the work-up led to the secondary alcohol 5. Formation of the ethanolamine side chain was

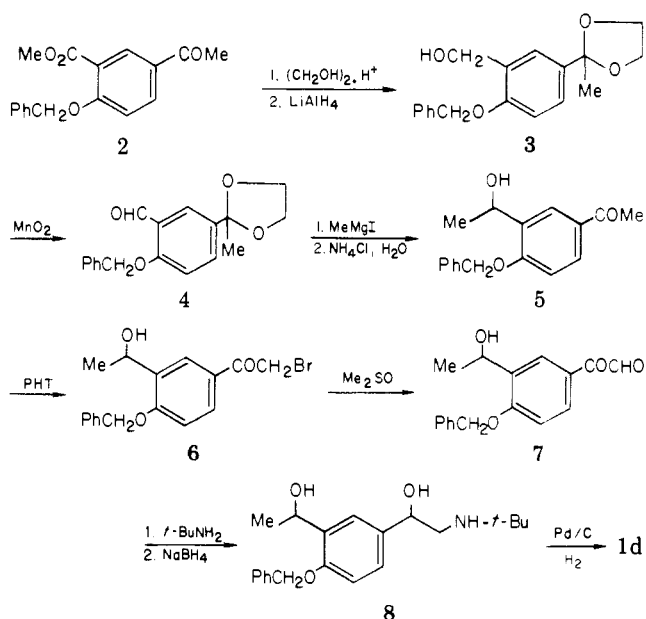


- 1a, R =  $\text{H}_2\text{NCONH}$   
 b, R =  $\text{MeSO}_2\text{CH}_2$   
 c, R =  $\text{HOCH}_2$   
 d, R =  $\text{MeCH(OH)}$   
 e, R =  $\text{Me}_2\text{C(OH)}$

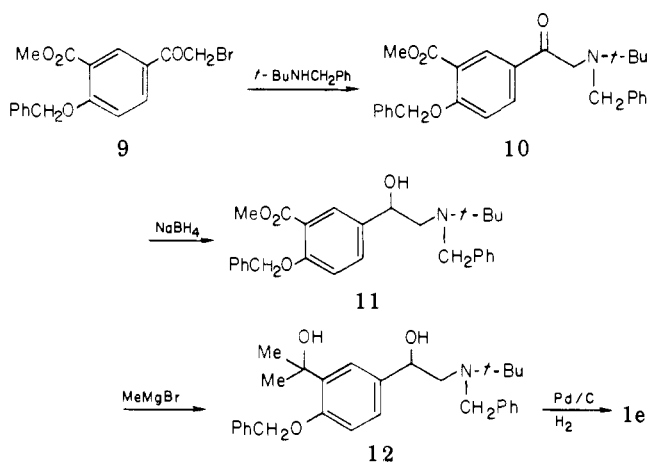
- 1f, R =  $\text{HOCH}_2\text{CH(OH)}$   
 g, R =  $\text{MeOCH}_2\text{CH(OH)}$   
 h, R =  $\text{HOCH}_2\text{CH(OMe)}$   
 i, R =  $\text{MeSO}_2\text{CH}_2\text{CH(OH)}$   
 j, R =  $\text{t-BuNHCH}_2\text{CH(OH)}$

compounds to demonstrate that replacing the *m*-hydroxyl

## Scheme I



## Scheme II

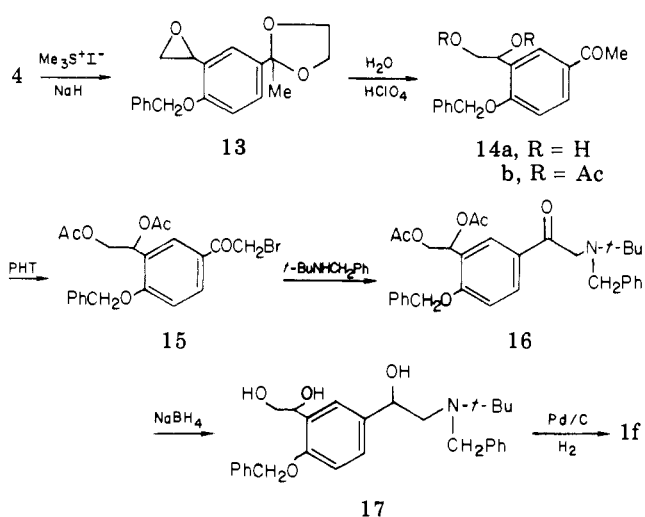


completed by one of the conventional methods.<sup>7</sup> Bromination of 5 with pyrrolidinone hydrotribromide (PHT) followed by  $\text{Me}_2\text{SO}$  oxidation<sup>8</sup> of the resulting phenacyl bromide 6 gave the glyoxal 7, which was selectively aminated with *tert*-butylamine. The resulting ketoimine was reduced with  $\text{NaBH}_4$  to give 8 which was hydrogenolyzed under catalytic conditions to afford 1d.

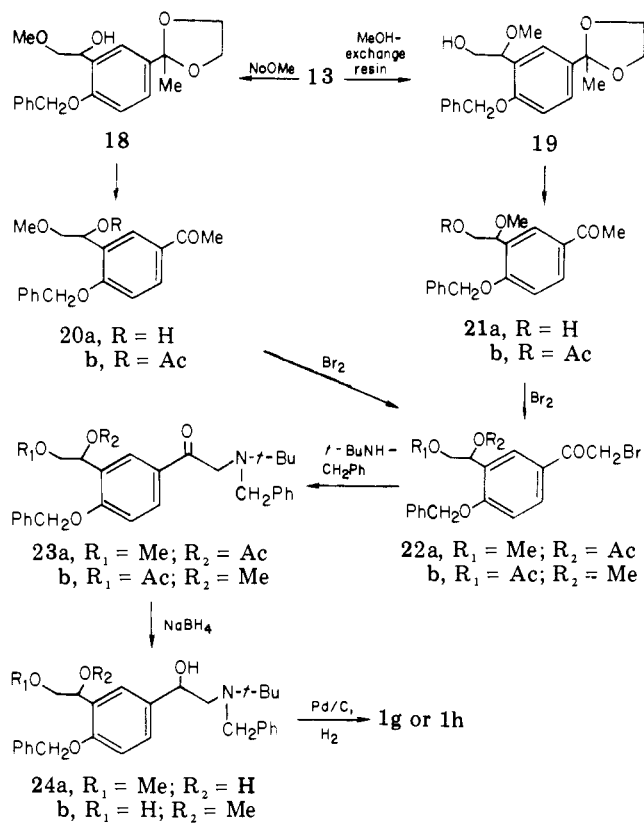
The tertiary alcohol 1e was prepared from the phenacyl bromide 9<sup>4</sup> (Scheme II). Treatment of 9 with *tert*-butylbenzylamine gave the amino ketone 10 which was reduced to the amino alcohol 11 by  $\text{NaBH}_4$  with retention of the ester function. Reaction of the ester 11 with excess  $\text{MeMgBr}$  led to the tertiary alcohol 12. Removal of the benzyl-protecting group by catalytic hydrogenolysis gave 1e.

The synthetic route to the *m*-glycolyl analogue 1f of salbutamol is outlined in Scheme III. Treatment of the aldehyde 4 with dimethylsulfonium methylide<sup>9</sup> gave the epoxide 13. Acid-catalyzed hydrolysis of the epoxide concomitantly regenerated the keto group to give the glycol 14a. Bromination of 14a produced a mixture of products (TLC) which was difficult to separate. To circumvent this problem, 14a was first converted to the diacetate 14b which was brominated with PHT to afford the phenacyl bromide 15. Amination of 15 with *tert*-butylbenzylamine followed by reduction of the resulting amino ketone 16 with  $\text{NaBH}_4$

## Scheme III



## Scheme IV



was accompanied by acetate hydrolysis to give the amino alcohol 17 which was catalytically hydrogenolyzed to afford 1f.

Synthesis of 1g and 1h via the epoxide 13 is outlined in Scheme IV. Reaction of styrene oxide with a nucleophile is known to give a mixture of two products as a result of nonselective attack of the nucleophile on either the  $\alpha$ - or  $\beta$ -carbon atom.<sup>10</sup> Thus, treatment of 13 with  $\text{NaOMe}$  gave a mixture of 18 and 19. These two alcohols were not separable using various TLC systems; however, the NMR spectrum of the mixture showed a quartet at  $\delta$  4.80 and a multiplet at  $\delta$  5.20 (the combined signals integrated for one proton in an approximate 3:2 ratio), suggesting the presence of 18 and 19. The assignment of the signal at  $\delta$  4.80 to the CHOMe in 19 and that at  $\delta$  5.20 to CHOH in 18 was deduced subsequently from analysis

Table I. Pharmacological Testing Data

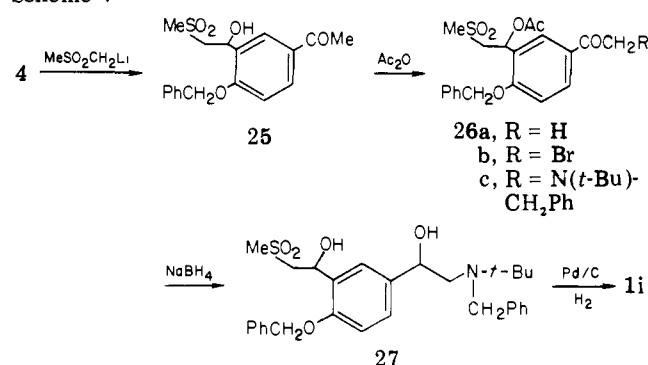
Compd	Guinea pig tracheal test, <sup>a,b</sup> ED <sub>50</sub> (molar concn) (95% confidence limits)	Guinea pig atrial rate, <sup>a</sup> ED <sub>25</sub> (molar concn) (95% confidence limits)	Intrinsic act. (α) in atrial test <sup>c</sup>	Separation ratio <sup>d</sup>
1d	1.8 × 10 <sup>-8</sup> (0.7–4.6 × 10 <sup>-8</sup> )	~ 5.2 × 10 <sup>-6</sup>	0.3	289
1e	1.1 × 10 <sup>-5</sup> , 30%	5.6 × 10 <sup>-5</sup> , 8%		
1f	9.9 × 10 <sup>-8</sup> (4.9–20.0 × 10 <sup>-8</sup> )	~ 3.0 × 10 <sup>-5</sup>	0.3	303
1g	5.3 × 10 <sup>-7e</sup> (1.9–14.9 × 10 <sup>-7</sup> )	1.2 × 10 <sup>-4</sup> , 23%		~ 236 <sup>f</sup>
1h	~ 3.4 × 10 <sup>-7g</sup>	1.1 × 10 <sup>-4</sup> , 0%		> 320 <sup>f</sup>
1i	1.2 × 10 <sup>-5</sup> , 34%	1.4 × 10 <sup>-5</sup> , 0%		
1j	1.5 × 10 <sup>-5e</sup> (0.3–7.6 × 10 <sup>-5</sup> )	9.2 × 10 <sup>-5</sup> , 14%		> 6 <sup>f</sup>
Isoproterenol (IP)	7.1 × 10 <sup>-9</sup> (5.2–9.9 × 10 <sup>-9</sup> )	3.4 × 10 <sup>-9</sup> (2.6–4.6 × 10 <sup>-9</sup> )	1	0.48
<i>N</i> - <i>tert</i> -Butyl norepinephrine (BNE)	1.3 × 10 <sup>-9</sup> (0.93–1.8 × 10 <sup>-9</sup> )	7.1 × 10 <sup>-9</sup> (5.3–10.0 × 10 <sup>-9</sup> )	1	5.5
1c (salbutamol)	1.1 × 10 <sup>-8</sup> (0.4–3.5 × 10 <sup>-8</sup> )	3.1 × 10 <sup>-7</sup> (0.7–14.0 × 10 <sup>-7</sup> )	0.7	28

<sup>a</sup> Experimental procedure performed as described previously.<sup>2</sup> Where ED's were not determined results are given as percent response at the indicated concentration. <sup>b</sup> The intrinsic activity, α, i.e., maximum effect of test compound divided by the maximum effect induced by papaverine, is equal to 1 for all compounds for which ED<sub>50</sub>'s were obtained unless otherwise indicated. <sup>c</sup> Determined as indicated in footnote <sup>b</sup> but related to maximum isoproterenol-induced response. <sup>d</sup> Guinea pig atrial test ED<sub>25</sub> divided by tracheal test ED<sub>50</sub>. <sup>e</sup> α = 0.9. <sup>f</sup> An absolute separation ratio could not be calculated as the highest concentration tested produced an increase in atrial rate that was less than 25%. <sup>g</sup> α = 0.7.

of the NMR spectra of pure **20a** and **21a** which were characterized by their corresponding acetates **20b** and **21b**. Acid-catalyzed hydrolysis of the mixture of **18** and **19** gave a mixture of **20a** and **21a** which showed two TLC spots having close *R<sub>f</sub>* values. As attempts to separate these components by column chromatography were unsuccessful, the mixture of **18** and **19** was tritylated. Only the primary alcohol **19** reacted to give the corresponding nonpolar trityl ether which was readily removed from the unreacted secondary alcohol **18** by column chromatography. Acid-catalyzed cleavage of the ketal group of **18** gave pure **20a** which was acetylated to form the acetate **20b**. The NMR spectrum of **20b** showed a one-proton quartet at δ 6.44 corresponding to the CHOAc signal. This assignment is based on the large downfield shift due to the benzylic nature of the proton whereas the chemical shift of the CH<sub>2</sub>OAc signal of the isomer **21b** was in the anticipated range. These results support the structural assignment of **20a**, whose CHOH signal appears as a multiplet at δ 5.28, and thus form the basis for assigning the signal at δ 5.20 to CHOH in the spectrum of the mixture of **18** and **19** as previously stated. Transformation of **20b** to **1g** was accomplished by bromination, amination, hydrolytic reduction, and catalytic hydrogenolysis, involving intermediates **22a–24a**. In this sequence bromination with Br<sub>2</sub>, rather than PHT, gave a cleaner product. For the preparation of the isomer **1h**, a variation of the initial step of the above reaction sequence was undertaken (Scheme IV). The epoxide **13** was subjected to methanolysis in the presence of an acidic ion-exchange resin (Dowex 50)<sup>11</sup> followed by acid-catalyzed cleavage of the ketal, giving the expected product **21a** exclusively. Acetylation of **21a** gave the acetate **21b**. The structural assignments of **21a** and **21b** were supported by NMR spectral data. The CHOMe signal of **21a** was a quartet at δ 4.87, whereas the CHOMe and CH<sub>2</sub>OAc signals of **21b** were found at δ 4.91 (triplet) and 4.21 (doublet), respectively. These data further support the previous structural assignments in the isomeric series. Transformation of **21b** to **1h** was achieved by the usual methods via intermediates **22b**, **23b**, and **24b**.

Synthesis of **1i** is outlined in Scheme V. The aldehyde **4** was treated with methylsulfonylmethyl lithium followed

Scheme V

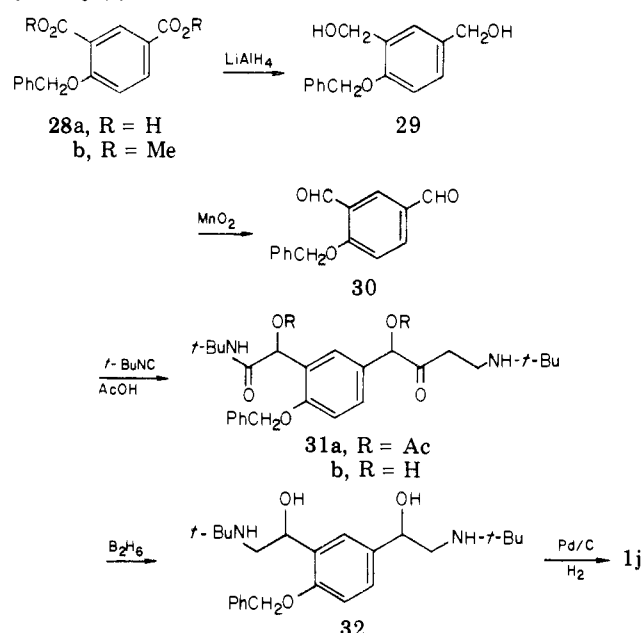


by acid-catalyzed cleavage of the ketal group to give the methylsulfonylmethyl derivative **25**. Acetylation of **25** gave the acetate **26a**. Transformation of **26a** to **1i** was undertaken by conventional methods involving intermediates **26b**, **26c**, and **27**.

The synthetic route to **1j** is outlined in Scheme VI. The diacid **28a** was first esterified to the dimethyl ester **28b** which was reduced to the diol **29** with LiAlH<sub>4</sub>. Oxidation of the diol to the dicarboxyaldehyde **30** was effected by activated MnO<sub>2</sub>. Reaction of **30** with *tert*-butyl isocyanide in the presence of acetic acid (Passerini reaction)<sup>12</sup> gave the bis(acetoxyacetamide) **31a** which was hydrolyzed in acid to the bis(hydroxyacetamide) **31b**. Treatment of **31b** with diborane gave the bis(ethanolamine) **32**. The final product **1j** was obtained by catalytic hydrogenolysis of **32**.

**Pharmacological Results and Discussion.** The potential bronchodilator activity of the new analogues of salbutamol, **1d–j**, was evaluated in vitro by measuring their ability to relax a spontaneously contracted guinea pig tracheal chain preparation.<sup>13</sup> Cardiac stimulant potential was evaluated in vitro by changes induced in the contraction rate of spontaneously beating guinea pig right atria.<sup>14</sup> Comparison of the ED<sub>50</sub> for tracheal relaxation with the ED<sub>25</sub> for atrial stimulation offers an index of the selectivity of the compound for tracheobronchial vs. cardiac muscle and is referred to as the separation ratio.<sup>6</sup> Pharmacological testing data for **1d–j** and several standard

Scheme VI



$\beta$ -adrenergic agonists are presented in Table I. The relative potency of the present series of compounds and the standards in the tracheal chain preparation is ranked in the following decreasing order: BNE > IP > 1c  $\geq$  1d > 1f > 1g  $\approx$  1h >> 1j  $\geq$  1i  $\approx$  1e. The separation ratio of the compounds is similarly ranked as follows: 1h >> 1f > 1d  $\approx$  1g > 1c > 1j > BNE > IP. The separation ratios of 1e and 1i are not available because of their insufficient potency in both tests. Interpretation of these data should be exercised with caution because the stereochemistry of the present series of compounds is unknown. Except for 1e, these analogues are probably mixtures of diastereoisomers. As, with the exception of 1j, the second asymmetric center was introduced near the final stage of the synthetic route, it may be assumed that the racemic diastereoisomeric pairs are present in nearly equal quantities. Further, the effect of stereoconfiguration of the  $\alpha$ -carbon in the meta substituent on  $\beta$ -adrenoreceptor agonist activity is not known.

Transformation of the primary hydroxyl group in the meta substituent of salbutamol (1c) to the secondary alcohol 1d results in retention of a high degree of potency in the in vitro test for relaxation of guinea pig tracheal muscle and significantly increases the separation ratio. The marked decrease in  $\beta$ -adrenoreceptor agonist potency of the tertiary alcohol 1e is consistent with the observation<sup>4</sup> that the corresponding *N*-isopropyl homologue has weak  $\beta$ -adrenergic antagonist activity. In contrast to 1d, alteration of the *m*-hydroxymethyl group of salbutamol (1c) by addition of a second hydroxymethyl group, i.e., to give 1f, results in a ninefold decrease in potency in the in vitro guinea pig tracheal chain test; however, the separation ratio of 1f is about ten times greater than that of the parent. The two isomeric methoxy analogues 1g and 1h are also significantly less potent than salbutamol (1c) in the in vitro test for relaxation of guinea pig tracheal tissue; however, the separation ratio again is markedly increased. The structural hybrid of salbutamol (1c) and sulfonterol (1b), namely, 1i, is nearly devoid of  $\beta$ -adrenoreceptor agonist activity. Although many bis(phenylethanolamines), in which two phenylethanolamine portions are linked together between the two nitrogens by a polymethylene bridge, are potent  $\beta$ -adrenergic agents,<sup>15</sup> a congener 1j bearing two ethanolamine chains had only weak adre-

noreceptor agonist activity in the in vitro tests with guinea pig tracheal and right atrial tissue.

In summary, modification of the *m*-hydroxymethyl group of the potent  $\beta$ -adrenoreceptor agonist salbutamol (1c) by monosubstitution on the methylene bridge of this meta functionality generally led to compounds having decreased potency in an in vitro test that measures relaxation of guinea pig tracheal muscle, a procedure that is generally predictive of potential bronchodilating activity in vivo. A similar result was noted for a congener 1h bearing a 2-hydroxy-1-methoxyethyl group in the meta position. Despite loss of potency in this test, most of the compounds were more selective for airway smooth muscle than for cardiac muscle, as evaluated in an in vitro test that measures the compound's influence on the rate of contraction of spontaneously beating guinea pig atrial tissue. Among the relatives of salbutamol having an additional substituent on the *m*-methylene bridge, the methyl derivative 1d was the most promising candidate as a selective bronchodilator. It was about 0.6 times as effective as salbutamol in the in vitro assay for relaxation of guinea pig tracheal tissue and it was approximately ten times more selective for tracheal vs. cardiovascular tissue.

### Experimental Section

Melting points were determined using a Thomas-Hoover capillary melting point apparatus. Boiling points and melting points are uncorrected. Microanalyses were determined by the Analytical and Physical Chemistry Section of Smith Kline & French Laboratories. Where analyses are reported by the symbols of elements, results were within  $\pm 0.4\%$  of the calculated value. IR spectra were determined as Nujol mulls using a Perkin-Elmer 727 spectrophotometer. NMR spectra were recorded with a Perkin-Elmer R24 60-Hz spectrometer using Me<sub>4</sub>Si as the internal reference and the indicated solvent at ambient temperature. Although IR and NMR data are reported only where considered significant, these spectra were obtained for all reported compounds and numbered intermediates and were evaluated as being consistent with the assigned structures. Mass spectral data were obtained with a Hitachi Perkin-Elmer RMU6E mass spectrometer.

**Methyl 5-Acetylsalicylate.** To a stirred solution of methyl salicylate (75 g, 0.5 mol) and acetyl chloride (40 g, 0.5 mol) in 600 mL of tetrachloroethylene at 0 °C was slowly added AlCl<sub>3</sub> (133 g, 1.0 mol), keeping the solution temperature below 25 °C. After being stirred for 4 h at 25 °C, the mixture was poured into ice-H<sub>2</sub>O. The organic layer was separated, washed with H<sub>2</sub>O and NaHCO<sub>3</sub> solution, and dried. The solvent was evaporated and the residue crystallized from hexane to give 55 g (57%) of colorless crystals, mp 60–62 °C (lit.<sup>4</sup> mp 55 °C).

**2-(4-Benzoyloxy-3-hydroxymethylphenyl)-2-methyl-1,3-dioxolane (3).** A solution of 2<sup>4</sup> (54 g, 0.19 mol), 25 mL of ethylene glycol, and *p*-toluenesulfonic acid (2.0 g) in 500 mL of C<sub>6</sub>H<sub>6</sub> was refluxed azeotropically for 18 h. The solution was washed with 5% Na<sub>2</sub>CO<sub>3</sub> and H<sub>2</sub>O and dried. The solvent was evaporated to give a yellow oil (ethylene ketal of 2). A solution of this oil in Et<sub>2</sub>O (300 mL) was added to a stirred suspension of LiAlH<sub>4</sub> (7.0 g) in 500 mL of Et<sub>2</sub>O. The mixture was refluxed for 2 h and stirred for 18 h at 25 °C. Excess LiAlH<sub>4</sub> was destroyed by the cautious dropwise addition of 14 mL of H<sub>2</sub>O and 11.5 mL of 2.5 N NaOH. Insoluble material was removed by filtration. Evaporation of the filtrate gave 38.5 g (68%) of 3 as an oil: TLC (alumina, Et<sub>2</sub>O) showed a single spot.

**2-(4-Benzoyloxy-3-formylphenyl)-2-methyl-1,3-dioxolane (4).** A solution of 3 (13.5 g, 0.045 mol) in 350 mL of CH<sub>2</sub>Cl<sub>2</sub> was stirred with activated MnO<sub>2</sub> (100 g) at 25 °C for 1 h. The mixture was filtered and the filtrate was evaporated to dryness. The crystalline residue was recrystallized from EtOH to give 12.0 g (89%) of 4: mp 78–80 °C; TLC (alumina, Et<sub>2</sub>O–petroleum ether 2:3) showed a single spot. Anal. (C<sub>18</sub>H<sub>18</sub>O<sub>4</sub>) C, H.

**4-Benzoyloxy-3-(1-hydroxyethyl)acetophenone (5).** To a solution of MeMgI [prepared from Mg turnings (960 mg, 0.04 g-atom) and excess MeI] in 50 mL of Et<sub>2</sub>O was added a solution of 4 (6.0 g, 0.02 mol) in 150 mL of Et<sub>2</sub>O. The mixture was refluxed for 3 h and then stirred with saturated aqueous NH<sub>4</sub>Cl. The Et<sub>2</sub>O

solution was washed with H<sub>2</sub>O, dried, and evaporated. The residue was recrystallized from CHCl<sub>3</sub>-petroleum ether to give 3.5 g (65%) of 5: mp 95–98 °C; TLC (alumina, Et<sub>2</sub>O-petroleum ether 1:1) showed a single spot. Anal. (C<sub>17</sub>H<sub>18</sub>O<sub>3</sub>) H; C: calcd, 75.53; found, 74.98.

**4-Benzoyloxy- $\alpha$ -bromo-3-(1-hydroxyethyl)acetophenone (6).** A solution of 5 (12.8 g, 0.0475 mol), pyrrolidinone (4.46 g, 0.0525 mol), and pyrrolidinone hydrotribromide (26.0 g, 0.0525 mol) in 450 mL of tetrahydrofuran (THF) was refluxed for 3 h. Insoluble material was removed by filtration. The filtrate was concentrated to one-third of its volume and poured into 500 mL of ice-H<sub>2</sub>O. The precipitated product was filtered, washed with H<sub>2</sub>O, and dried. Recrystallization from Me<sub>2</sub>CO-hexane gave 8.7 g (53%) of 6: mp 136–137 °C; TLC (silica gel, Et<sub>2</sub>O-petroleum ether 3:2) showed a single spot. Anal. (C<sub>17</sub>H<sub>17</sub>BrO<sub>3</sub>) C, H.

**4-Benzoyloxy- $\alpha$ -tert-butylaminomethyl-3-(1-hydroxyethyl)benzyl Alcohol (8).** A solution of 6 (2.0 g, 5.73 mmol) in 20 mL of Me<sub>2</sub>SO was stirred at 25 °C for 72 h. The crystalline precipitate was filtered, washed with H<sub>2</sub>O, and dried to give 1.2 g of the glyoxal 7, mp 152–158 °C. A solution of 7 (1.0 g, 3.52 mmol) in 50 mL of EtOH and 20 mL of *tert*-butylamine was refluxed for 2 h. The solvent was evaporated to give 1.1 g of 4-benzoyloxy- $\alpha$ -tert-butylaminomethyl-3-(1-hydroxyethyl)benzyl alcohol as an oil: TLC (alumina, Et<sub>2</sub>O-CHCl<sub>3</sub> 1:1) showed a single spot; NMR and IR spectral data supported the assigned structure. A solution of the above product (1.1 g, 3.16 mmol) in 50 mL of EtOH was stirred with NaBH<sub>4</sub> (1.1 g) at 25 °C for 18 h. The solvent was evaporated and the residue was dissolved in EtOAc. The EtOAc solution was extracted with 0.5 N HCl. The aqueous extract was washed with Et<sub>2</sub>O and made alkaline with 2.5 N NaOH, and the mixture was extracted with CH<sub>2</sub>Cl<sub>2</sub>. The CH<sub>2</sub>Cl<sub>2</sub> solution was washed with H<sub>2</sub>O, dried, and concentrated to give 0.85 g (43% overall) of 8 as an oil: TLC (silica gel, MeOH-CHCl<sub>3</sub>-HCOOH 20:80:3) showed a single spot.

**$\alpha$ -tert-Butylaminomethyl-4-hydroxy-3-(1-hydroxyethyl)benzyl Alcohol (1d).** A solution of 8 (850 mg, 2.5 mmol) in 50 mL of EtOH was hydrogenated over 10% Pd/C (1.0 g) at 3.5 kg/cm<sup>2</sup> for 10 min at ambient temperature. The mixture was filtered and the filtrate was evaporated to dryness to give 1d as an oil. A solution of this oil (640 mg) in 20 mL of 2-PrOH was treated with 138 mg (0.5 mol equiv) of fumaric acid in 10 mL of 2-PrOH and chilled. The crystalline salt was filtered and recrystallized from 2-PrOH to give 450 mg (49%) of 1d hemifumarate 2-propanolate: mp 181–183 °C; TLC (silica gel, MeOH-CHCl<sub>3</sub>-HCOOH 20:80:3) showed a single spot. Anal. (C<sub>14</sub>H<sub>23</sub>NO<sub>3</sub>·0.5C<sub>4</sub>H<sub>4</sub>O<sub>4</sub>·C<sub>3</sub>H<sub>7</sub>OH) C, H, N.

**$\alpha$ -(Benzyl-tert-butylamino)-4-benzoyloxy-3-carbomethoxyacetophenone (10).** A solution of 9<sup>4</sup> (18.15 g, 0.05 mol) and *tert*-butylbenzylamine (16.3 g, 0.1 mol) in 100 mL of MeCN was refluxed for 2 h. After addition of 50 mL of Et<sub>2</sub>O, the mixture was chilled and the precipitated solid was filtered. The filtrate was evaporated and the residue was chromatographed on an alumina column (eluted with Et<sub>2</sub>O). The initial fractions were evaporated to give 12.0 g (54%) of 10 as an oil: TLC (alumina, Et<sub>2</sub>O-petroleum ether 2:3) showed only one spot.

**$\alpha$ -(*N*-Benzyl-tert-butylaminomethyl)-4-benzoyloxy-3-carbomethoxybenzyl Alcohol (11).** A solution of 10 (5.6 g, 0.013 mol) in 100 mL of EtOH was stirred with NaBH<sub>4</sub> (0.5 g, 0.13 mol) at 25 °C for 3 h and at 45 °C for 0.5 h. Excess NaBH<sub>4</sub> was decomposed by addition of 3 N HCl (5 mL), and the EtOH was evaporated. The aqueous solution of the residue was made alkaline with 2.5 N NaOH and the mixture was extracted with Et<sub>2</sub>O-EtOAc. The extract was washed with H<sub>2</sub>O, dried, and concentrated. The residual oil crystallized from CHCl<sub>3</sub>-hexane to give 4.2 g (74%) of 11, mp 96–98 °C. Anal. (C<sub>28</sub>H<sub>33</sub>NO<sub>4</sub>) C, H, N.

**$\alpha$ -(*N*-Benzyl-tert-butylaminomethyl)-4-benzoyloxy-3-(1-hydroxy-1-methylethyl)benzyl Alcohol (12).** A stirred solution of 11 (1.9 g, 4.25 mmol) in 300 mL of anhydrous THF was treated with 9 mL of a 3 M solution of MeMgBr in THF. After being stirred for 15 min at 25 °C, saturated aqueous NH<sub>4</sub>Cl was added to the mixture. The organic solvent was evaporated and the aqueous residue was extracted with Et<sub>2</sub>O. The extract was washed with H<sub>2</sub>O, dried, and concentrated to give 1.53 g (83%) of 12 as an oil: TLC (alumina, Et<sub>2</sub>O-petroleum ether 1:1) showed a single spot.

**$\alpha$ -tert-Butylaminomethyl-4-hydroxy-3-(1-hydroxy-1-methylethyl)benzyl Alcohol (1e).** A solution of 12 (500 mg, 1.12 mmol) in 100 mL of EtOH was hydrogenated over 10% Pd/C (100 mg) at 3.5 kg/cm<sup>2</sup> for 25 min at ambient temperature. The mixture was filtered and the filtrate was concentrated. The residue in 5 mL of EtOH was treated with fumaric acid (0.5 mol equiv) and 3 mL of Et<sub>2</sub>O was added to precipitate the salt. Recrystallization from 2-PrOH gave 230 mg (64%) of 1e hemifumarate, mp 176–178 °C. Anal. (C<sub>15</sub>H<sub>25</sub>NO<sub>3</sub>·0.5C<sub>4</sub>H<sub>4</sub>O<sub>4</sub>·0.5H<sub>2</sub>O) C, H, N.

**2-(4-Benzoyloxy-3-epoxyethylphenyl)-2-methyl-1,3-dioxolane (13).** A suspension of NaH (1.21 g, 0.05 mol) in 35 mL of anhydrous Me<sub>2</sub>SO was stirred at 65 °C for 1 h under Ar. The now clear solution was diluted with 50 mL of anhydrous THF, chilled to –15 °C, and treated with a solution of trimethylsulfonium iodide (9.46 g, 0.046 mol) in 50 mL of anhydrous Me<sub>2</sub>SO. After 3 min, a solution of 4 (13.8 g, 0.046 mol) in 75 mL of anhydrous THF was added; the mixture was allowed to warm to 25 °C and stirred for 18 h. The mixture was poured into ice-H<sub>2</sub>O and extracted with Et<sub>2</sub>O. The extract was washed with H<sub>2</sub>O, dried, and evaporated. The oily residue was chromatographed on an alumina column (eluted with Et<sub>2</sub>O-hexane 1:1). The initial fractions were evaporated to give 10.6 g (74%) of 13: mp 40–42 °C; TLC (alumina, Et<sub>2</sub>O-hexane 2:3) showed only one spot. Anal. (C<sub>19</sub>H<sub>20</sub>O<sub>4</sub>) C, H.

**4-Benzoyloxy-3-(1,2-dihydroxyethyl)acetophenone (14a).** A solution of 13 (8.8 g, 0.028 mol) in 100 mL of dioxane, 20 mL of H<sub>2</sub>O, and 1.5 mL of HClO<sub>4</sub> was stirred at 25 °C for 15 min. The acidic solution was made alkaline with 50 mL of 5% Na<sub>2</sub>CO<sub>3</sub> and the dioxane was evaporated. The aqueous mixture was extracted with EtOAc. The extract was washed with H<sub>2</sub>O, dried, and concentrated. The solid residue was recrystallized from C<sub>6</sub>H<sub>6</sub> to give 6.0 g (75%) of 14a, mp 121–123 °C. Anal. (C<sub>17</sub>H<sub>18</sub>O<sub>4</sub>) C, H.

**3-(1,2-Diacetoxyethyl)-4-benzoyloxyacetophenone (14b).** A solution of 14a (7.2 g, 0.025 mol) in 40 mL of pyridine and 15 mL of Ac<sub>2</sub>O was stirred at 25 °C for 18 h. The chilled solution was stirred with 10 mL of MeOH for 30 min and poured into H<sub>2</sub>O. The mixture was extracted with Et<sub>2</sub>O. The extract was washed with 1 N HCl and H<sub>2</sub>O and dried. Evaporation of the solvent gave 8.9 g (95%) of 14b as an oil: TLC (silica gel, Et<sub>2</sub>O-petroleum ether 2:3) showed a single spot.

**3-(1,2-Diacetoxyethyl)-4-benzoyloxy- $\alpha$ -bromoacetophenone (15).** A solution of 14b (8.9 g, 0.024 mol), pyrrolidinone hydrotribromide (11.93 g, 0.024 mol), and 1.82 mL of pyrrolidinone in 250 mL of THF was refluxed for 2.5 h. The insoluble material was filtered. The filtrate was concentrated and poured into H<sub>2</sub>O, and the mixture was extracted with Et<sub>2</sub>O. The extract was dried and concentrated. The oily residue crystallized from Et<sub>2</sub>O-petroleum ether to give 4.4 g (41%) of 15, mp 80–82 °C. Anal. (C<sub>21</sub>H<sub>21</sub>BrO<sub>6</sub>) C, H.

**3-(1,2-Diacetoxyethyl)- $\alpha$ -benzyl-tert-butylamino-4-benzoyloxyacetophenone (16).** A solution of 15 (4.40 g, 9.8 mmol) and *tert*-butylbenzylamine (3.04 g, 18.6 mmol) in 50 mL of MeCN was refluxed for 3.5 h. To the chilled solution was added 100 mL of Et<sub>2</sub>O, and the insoluble material was filtered. The filtrate was concentrated to leave a residue which was chromatographed on an alumina column (eluted with CHCl<sub>3</sub>-hexane 3:2). The second fraction was evaporated to give 16 as an oil. The oil was dissolved in a small amount of EtOH-Et<sub>2</sub>O and treated with ethereal HCl. The hygroscopic precipitate was filtered to give 2.1 g (38%) of 16-HCl: TLC of the free base (silica gel, CHCl<sub>3</sub>-Et<sub>2</sub>O 3:2) showed a single spot.

**$\alpha$ -(*N*-Benzyl-tert-butylaminomethyl)-4-benzoyloxy-3-(1,2-dihydroxyethyl)benzyl Alcohol (17).** A solution of 16-HCl (2.0 g, 3.53 mmol) in 100 mL of EtOH was stirred with NaBH<sub>4</sub> (1.0 g, 0.03 mol) at 25 °C for 18 h and then evaporated. The residue was dissolved in EtOAc-H<sub>2</sub>O. The EtOAc solution was separated, washed with H<sub>2</sub>O, dried, and evaporated to give 17 as an oil. Treatment of 17 in 2-PrOH with fumaric acid (0.5 mol equiv) and addition of Et<sub>2</sub>O to the solution precipitated 17 hemifumarate, mp 148–149 °C. Anal. (C<sub>28</sub>H<sub>35</sub>NO<sub>4</sub>·0.5C<sub>4</sub>H<sub>4</sub>O<sub>4</sub>·0.5H<sub>2</sub>O) C, H, N.

**$\alpha$ -tert-Butylaminomethyl-4-hydroxy-3-(1,2-dihydroxyethyl)benzyl Alcohol (1f).** A solution of 17 (800 mg, 1.78 mmol) in 100 mL of EtOH was hydrogenated over 10% Pd/C (500 mg) at 3.5 kg/cm<sup>2</sup> for 25 min. The mixture was filtered and the filtrate

was evaporated to give 1f. Treatment of 1f in MeOH with fumaric acid (0.5 mol equiv) and addition of Et<sub>2</sub>O precipitated the salt. Recrystallization from MeOH-Et<sub>2</sub>O gave 480 mg (83%) of 1f hemifumarate: mp 190–192 °C dec; mass spectral data supported the assigned structure. Anal. (C<sub>14</sub>H<sub>23</sub>NO<sub>4</sub>·0.5C<sub>4</sub>H<sub>4</sub>O<sub>4</sub>·0.5H<sub>2</sub>O) C, H, N.

**4-Benzoyloxy-3-(1-hydroxy-2-methoxyethyl)acetophenone (20a).** A solution of 13 (10.0 g, 32.1 mmol) and NaOMe (prepared from 2.5 g of Na) in 500 mL of MeOH was refluxed for 5 h and stirred at 25 °C for 18 h. The solution was evaporated and the residue was dissolved in Et<sub>2</sub>O. The Et<sub>2</sub>O solution was washed with H<sub>2</sub>O, dried, and concentrated to give 10.0 g of a mixture of the ketals 18 and 19. A solution of this mixture in 25 mL of pyridine was heated with freshly recrystallized trityl chloride (6.1 g, 0.022 mol) at 60–70 °C for 2.5 h and at 55–60 °C for 18 h. The solvent was evaporated and the residue was dissolved in a mixture of Et<sub>2</sub>O and H<sub>2</sub>O. The Et<sub>2</sub>O solution was washed with H<sub>2</sub>O, dried, and concentrated. The residue was chromatographed on a neutral alumina column. Initial fractions of the eluent (Et<sub>2</sub>O–hexane 1:1) removed the trityl ether of 19 (as indicated by NMR spectral data) and other impurities. Elution with EtOAc and evaporation of the solvent gave the ketal 18 as indicated by TLC analysis (alumina, Et<sub>2</sub>O–petroleum ether 3:2) and NMR and IR spectral data. A solution of the ketal 18 in THF was treated with 1 N HCl. The THF was evaporated, and the aqueous solution was extracted with Et<sub>2</sub>O. The extract was dried and evaporated to give 1.43 g (15% from 13) of 20a as an oil: TLC (alumina, Et<sub>2</sub>O–petroleum ether 3:2) showed a single spot.

**3-(1-Acetoxy-2-methoxyethyl)-4-benzoyloxyacetophenone (20b).** A solution of 20a (4.3 g, 14.3 mmol) in 60 mL of pyridine and 5 mL of Ac<sub>2</sub>O was stirred at 25 °C for 18 h. After addition of 10 mL of MeOH to the chilled solution, it was stirred for 30 min and poured into H<sub>2</sub>O. The mixture was extracted with Et<sub>2</sub>O. The extract was washed with 1 N HCl and H<sub>2</sub>O and dried. After evaporation of the solvent, the residue was chromatographed on a silica gel column and eluted with Et<sub>2</sub>O. Evaporation of the eluate and recrystallization of the residue from CHCl<sub>3</sub>–hexane gave 3.3 g (67%) of 20b, mp 83–84 °C. Anal. (C<sub>26</sub>H<sub>22</sub>O<sub>5</sub>) C, H.

**4-Benzoyloxy-3-(2-hydroxy-1-methoxyethyl)acetophenone (21a).** A solution of 13 (10.0 g, 0.032 mol) in 700 mL of anhydrous MeOH was stirred vigorously with Dowex 50<sup>11</sup> (70 g, previously washed with 3 N HCl, H<sub>2</sub>O, and MeOH and dried in vacuo at 95 °C for 6 h) for 5 min. The resin was removed by filtration and the filtrate was evaporated to dryness. The residue was dissolved in EtOAc and the solution was shaken vigorously with 1 N HCl. The organic solution was washed with H<sub>2</sub>O, dried, and concentrated. Trituration of the residue with Et<sub>2</sub>O gave 10.6 g of 21a as a solid: TLC (alumina, Et<sub>2</sub>O–petroleum ether 2:3) showed a single spot. A sample recrystallized from CH<sub>2</sub>Cl<sub>2</sub>–hexane had mp 78–80 °C. Anal. (C<sub>18</sub>H<sub>20</sub>O<sub>4</sub>) C, H.

**3-(2-Acetoxy-1-methoxyethyl)-4-benzoyloxyacetophenone (21b).** The alcohol 21a was acetylated in a manner similar to that described for the preparation of 20b to give 21b in 60% yield after recrystallization from Me<sub>2</sub>CO–hexane: mp 67–70 °C. Anal. (C<sub>20</sub>H<sub>22</sub>O<sub>5</sub>) C, H.

**3-(1-Acetoxy-2-methoxyethyl)-4-benzoyloxy- $\alpha$ -bromoacetophenone (22a).** A solution of 20b (2.9 g, 8.49 mmol) in 200 mL of CHCl<sub>3</sub> was stirred with Br<sub>2</sub> (0.478 mL, 9.34 mmol) for 30 min. The CHCl<sub>3</sub> solution was washed with H<sub>2</sub>O and 5% NaHCO<sub>3</sub>, dried, and evaporated. The residue crystallized from CHCl<sub>3</sub>–hexane to give 3.0 g (84%) of 22a: mp 91–93 °C; TLC (silica gel, Et<sub>2</sub>O–petroleum ether 1:1) showed one major component with a trace of impurity of higher R<sub>f</sub>.

**3-(2-Acetoxy-1-methoxyethyl)-4-benzoyloxy- $\alpha$ -bromoacetophenone (22b).** The alcohol 21b was brominated in a manner similar to that described for the preparation of 22a to give 22b in 61% yield after recrystallization from Et<sub>2</sub>O–petroleum ether: mp 79–80 °C. Anal. (C<sub>20</sub>H<sub>21</sub>BrO<sub>5</sub>) C, H.

**3-(1-Acetoxy-2-methoxyethyl)- $\alpha$ -benzyl-*tert*-butylamino-4-benzoyloxyacetophenone (23a).** A solution of 22a (3.0 g, 7.13 mmol) and *tert*-butylbenzylamine (2.21 g, 13.56 mmol) in 50 mL of MeCN was refluxed for 4 h. The solvent was evaporated, and the residue was taken up in Et<sub>2</sub>O. The Et<sub>2</sub>O solution was washed with H<sub>2</sub>O, dried, and treated with ethereal HCl. The Et<sub>2</sub>O was decanted from the precipitated gummy HCl salt, and the gum was dissolved in H<sub>2</sub>O. The aqueous solution was washed with

Et<sub>2</sub>O and made alkaline with 2.5 N NaOH, and the mixture was extracted with Et<sub>2</sub>O. The extract was washed with H<sub>2</sub>O, dried, and evaporated to give 2.23 g (62%) of 23a: TLC (silica gel, Et<sub>2</sub>O–CHCl<sub>3</sub> 1:4) showed only one spot.

**3-(2-Acetoxy-1-methoxyethyl)- $\alpha$ -(benzyl-*tert*-butylamino)-4-benzoyloxyacetophenone (23b).** A solution of 22b (4.7 g, 11.16 mmol) and *tert*-butylbenzylamine (2.86 g, 17.5 mmol) in 35 mL of MeCN was refluxed for 5 h and stirred at 25 °C for 18 h. After addition of 150 mL of Et<sub>2</sub>O, the mixture was chilled and the precipitated solid was removed by filtration. The filtrate was evaporated and the residue was chromatographed on a silica gel column (eluted with Et<sub>2</sub>O–CHCl<sub>3</sub> 1:9). The initial fractions were evaporated to dryness to give 1.6 g (29%) of 23b as an oil: TLC (silica gel, Et<sub>2</sub>O–CHCl<sub>3</sub> 2:3) showed a single spot.

**$\alpha$ -(*N*-Benzyl-*tert*-butylaminomethyl)-4-benzoyloxy-3-(1-hydroxy-2-methoxyethyl)benzyl Alcohol (24a).** A solution of 23a (2.2 g, 4.37 mmol) in 70 mL of EtOH was treated with NaBH<sub>4</sub> (2.5 g, 0.067 mol) at 25 °C for 18 h. After evaporating the solvent, the residue was dissolved in a mixture of 50 mL of MeOH and 10 mL of 20% K<sub>2</sub>CO<sub>3</sub>. After the solution was refluxed for 30 min, the MeOH was evaporated and the mixture was extracted with EtOAc. The extract was washed with H<sub>2</sub>O, dried, and concentrated. The residue was chromatographed on a silica gel column. Elution with Et<sub>2</sub>O and evaporation of the eluate gave 1.4 g (69%) of 24a: TLC (silica gel, Et<sub>2</sub>O) showed a single spot.

**$\alpha$ -(*N*-Benzyl-*tert*-butylaminomethyl)-4-benzoyloxy-3-(2-hydroxy-1-methoxyethyl)benzyl Alcohol (24b).** A solution of 23b (1.6 g, 3.18 mmol) in 100 mL of MeOH was stirred with NaBH<sub>4</sub> (1.6 g, 0.042 mol) at 25 °C for 18 h, and then it was evaporated. The residue was dissolved in EtOAc and the solution was washed with H<sub>2</sub>O, dried, and concentrated. The residue was chromatographed on a neutral alumina column. Initial fractions of eluents (Et<sub>2</sub>O and EtOAc) were discarded. Evaporation of later fractions (MeOH–EtOAc 1:19) gave 0.7 g (48%) of 24b as an oil: TLC (alumina, MeOH–CHCl<sub>3</sub> 1:19) showed a single spot; mass spectral data supported the assigned structure.

**$\alpha$ -*tert*-Butylaminomethyl-4-hydroxy-3-(1-hydroxy-2-methoxyethyl)benzyl Alcohol (1g).** A solution of 24a (1.0 g, 2.16 mmol) in 120 mL of EtOH was hydrogenated over 1.0 g of 10% Pd/C at 3.5 kg/cm<sup>2</sup> for 10 min. The filtrate was concentrated, treated with ethereal HCl, and diluted with Et<sub>2</sub>O. The precipitated HCl salt was recrystallized from EtOH–Et<sub>2</sub>O to give 0.45 g (65%) of 1g·HCl, mp 194–195 °C. Anal. (C<sub>15</sub>H<sub>25</sub>NO<sub>4</sub>·HCl) C, H, N.

**$\alpha$ -*tert*-Butylaminomethyl-4-hydroxy-3-(2-hydroxy-1-methoxyethyl)benzyl Alcohol (1h).** Compound 24b was hydrogenated in a manner similar to that described for the preparation of 1g to give 94% yield of 1h as an oil. Treatment of 1h in MeOH with fumaric acid (0.5 mol equiv) and addition of Et<sub>2</sub>O to the solution precipitated 1h hemifumarate: mp 230 °C dec; mass spectral data supported the assigned structure. Anal. (C<sub>15</sub>H<sub>25</sub>NO<sub>4</sub>·0.5C<sub>4</sub>H<sub>4</sub>O<sub>4</sub>·0.75H<sub>2</sub>O) C, H, N.

**4-Benzoyloxy-3-(1-hydroxy-2-methylsulfonyl)ethyl)acetophenone (25).** A solution of dimethyl sulfone (10.0 g, 0.106 mol) in 150 mL of anhydrous THF was refluxed with *n*-BuLi (0.074 mol) for 1 h and cooled to 25 °C. A solution of 4 (20.0 g, 0.067 mol) in 150 mL of anhydrous THF was added. After being stirred for 30 min, 50 mL of H<sub>2</sub>O and 50 mL of 2 N HCl were added to the solution. The THF was evaporated and the aqueous mixture was extracted with EtOAc. The extract was washed with H<sub>2</sub>O, dried, and evaporated to dryness. The solid residue was recrystallized from EtOH to give 16.4 g (70%) of 25, mp 136–138 °C. Anal. (C<sub>18</sub>H<sub>20</sub>O<sub>5</sub>S) C, H.

**3-(1-Acetoxy-2-methylsulfonyl)ethyl)-4-benzoyloxyacetophenone (26a).** The alcohol 25 was acetylated in a manner similar to that described for the preparation of 20b to give 26a in 89% yield after recrystallization from Me<sub>2</sub>CO–hexane, mp 117–120 °C. Anal. (C<sub>20</sub>H<sub>22</sub>O<sub>6</sub>S) C, H.

**3-(1-Acetoxy-2-methylsulfonyl)ethyl)-4-benzoyloxy- $\alpha$ -bromoacetophenone (26b).** The acetate 26a was brominated in a manner similar to that described for the preparation of 22a to give 26b in 56% yield after two recrystallizations from Me<sub>2</sub>CO: mp 155–157 °C. Anal. (C<sub>20</sub>H<sub>21</sub>BrO<sub>6</sub>S) C, H.

**3-(1-Acetoxy-2-methylsulfonyl)ethyl)- $\alpha$ -(benzyl-*tert*-butylamino)-4-benzoyloxyacetophenone (26c).** The bromo ketone 26b was treated with *tert*-butylbenzylamine in a manner similar



to that described for the preparation of 23b. The resulting oil was chromatographed on an alumina column. Elution with Et<sub>2</sub>O gave 26c as an oil: TLC (alumina, Et<sub>2</sub>O-petroleum ether 1:1) showed a single spot. Treatment of a solution of 26c in Et<sub>2</sub>O with ethereal HCl precipitated 1.9 g (18%) of 26c-HCl, mp 134 °C dec. Anal. (C<sub>31</sub>H<sub>37</sub>NO<sub>6</sub>S·HCl·H<sub>2</sub>O) C, H, N.

$\alpha$ -(*N*-Benzyl-*tert*-butylaminomethyl)-4-benzyloxy-3-(1-hydroxy-2-methylsulfonylethyl)benzyl Alcohol (27). The amino ketone 26c-HCl was treated with NaBH<sub>4</sub> in a manner similar to that described for the preparation of 24a. The crude product was chromatographed on an alumina column. Initial fractions of the eluent (Et<sub>2</sub>O) removed impurities. Elution with MeOH-EtOAc (1:9) and evaporation of the solvent gave 0.24 g (16%) of 27 as an oil: TLC (alumina, Et<sub>2</sub>O) showed a single spot.

$\alpha$ -*tert*-Butylaminomethyl-4-hydroxy-3-(1-hydroxy-2-methylsulfonylethyl)benzyl Alcohol (1i). The amino alcohol 27 (240 mg) was hydrogenated over 10% Pd/C at ambient temperature and an initial H<sub>2</sub> pressure of 3.5 kg/cm<sup>2</sup> to give 160 mg of 1i. A solution of 1i in EtOH was treated with fumaric acid (0.5 mol equiv). Addition of EtOAc precipitated the salt. Recrystallization from EtOH-EtOAc gave 100 mg (55%) of 1i hemifumarate: mp 152 °C dec; mass spectral data supported the assigned structure. Anal. (C<sub>15</sub>H<sub>25</sub>NO<sub>5</sub>S·0.5C<sub>4</sub>H<sub>4</sub>O<sub>4</sub>·H<sub>2</sub>O) C, H, N.

Dimethyl 4-Benzyloxyisophthalate (28b). A solution of 28a<sup>13</sup> (2.0 g, 7.35 mmol) in 100 mL of MeOH and 0.1 mL of concentrated H<sub>2</sub>SO<sub>4</sub> was refluxed for 18 h and then evaporated. The residue was dissolved in Et<sub>2</sub>O. The Et<sub>2</sub>O solution was washed with 5% NaHCO<sub>3</sub>, dried, and concentrated. The residue was recrystallized from EtOH to give 1.2 g (55%) of 28b: mp 103–104 °C; TLC (silica gel, Et<sub>2</sub>O-petroleum ether 3:7) showed a single spot. Anal. (C<sub>17</sub>H<sub>18</sub>O<sub>5</sub>) C, H.

4-Benzyloxyisophthalyl Alcohol (29). A suspension of LiAlH<sub>4</sub> (600 mg) in 30 mL of Et<sub>2</sub>O was refluxed with a solution of 28b (1.1 g, 3.67 mmol) in 30 mL of Et<sub>2</sub>O and 5 mL of THF for 3 h. Excess LiAlH<sub>4</sub> was decomposed by *cautious* dropwise addition of 1.2 mL of H<sub>2</sub>O and 1 mL of 2.5 N NaOH. Insoluble material was removed by filtration, and the filtrate was evaporated. The residue was recrystallized from Me<sub>2</sub>CO-hexane to give 0.55 g (61%) of 29: mp 90–92 °C; TLC (silica gel, Et<sub>2</sub>O) showed a single spot. Anal. (C<sub>15</sub>H<sub>18</sub>O<sub>3</sub>) C, H.

4-Benzyloxyisophthalaldehyde (30). A solution of 29 (300 mg, 1.23 mmol) in 50 mL of CH<sub>2</sub>Cl<sub>2</sub> was refluxed with activated MnO<sub>2</sub> (3 g) for 1.5 h. After the mixture was filtered, the filtrate was evaporated to give 270 mg (92%) of crystalline 30: mp 104–105 °C; TLC (silica gel, Et<sub>2</sub>O-petroleum ether 2:3) showed a single spot. Anal. (C<sub>15</sub>H<sub>14</sub>O<sub>3</sub>) C, H.

Bis[2,4-(2-*tert*-butylamino-1-hydroxyethyl)phenol] (1j). A solution of 30 (5.16 g, 0.0215 mol) in CHCl<sub>3</sub> (100 mL), AcOH (9 mL), and *tert*-butyl isocyanide (14 g) was refluxed for 48 h. The solution was washed with 5% NaHCO<sub>3</sub> and H<sub>2</sub>O and dried. The solvent was evaporated and the residue was chromatographed on a silica gel column (eluted with Et<sub>2</sub>O). Evaporation of the initial fractions gave 5.4 g of crude acetoxamide 31a.

A solution of crude 31a (5.4 g) in 150 mL of MeOH and 45 mL of 2.5 N HCl was refluxed for 2.5 h, and the MeOH was then

evaporated. The aqueous solution was extracted with Et<sub>2</sub>O. The extract was washed with 5% NaHCO<sub>3</sub> and H<sub>2</sub>O and dried. Evaporation of the solvent gave 3.7 g (39% from 30) of the hydroxamide 31b as a foam: TLC (silica gel, Et<sub>2</sub>O) showed a single spot.

To 90 mL of a 1 M solution of diborane in THF was added a solution of 31b (3.7 g, 8.4 mmol) in 50 mL of THF. The mixture was refluxed for 2 h. The chilled solution was treated *cautiously* with 20 mL of MeOH and 20 mL of 3 N HCl, and the THF was evaporated. The aqueous solution was made alkaline with 2.5 N NaOH and extracted with Et<sub>2</sub>O. The extract was treated with ethereal HCl, and the precipitated HCl salt was extracted into H<sub>2</sub>O. The aqueous extract was washed with Et<sub>2</sub>O, made alkaline with 2.5 N NaOH, and extracted with Et<sub>2</sub>O. The extract was dried and evaporated to give 1.73 g (50%) of the ethanolamine 32 as an oil: TLC (silica gel, MeOH-Et<sub>2</sub>O 1:19) showed a major component and two minor impurities.

A solution of 32 (1.2 g, 2.9 mmol) in 100 mL of EtOH was hydrogenated over 10% Pd/C (1.0 g) at 3.5 kg/cm<sup>2</sup> for 10 min. The mixture was filtered and the filtrate was evaporated. The residue in 30 mL of EtOH was treated with fumaric acid (1 mol equiv). The salt crystallized on dilution with EtOAc (20 mL) and cooling. Four recrystallizations from MeOH-EtOAc gave 0.24 g (19%) of 1j hemifumarate: mp 243 °C dec; mass spectral data supported the assigned structure. Anal. (C<sub>18</sub>H<sub>32</sub>N<sub>2</sub>O<sub>3</sub>·C<sub>4</sub>H<sub>4</sub>O<sub>4</sub>) H, N; C: calcd, 59.98; found, 61.37.

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## Central Nervous System Activity of a Novel Class of Annelated 1,4-Benzodiazepines, Aminomethylene-2,4-dihydro-1*H*-imidazo[1,2-*a*][1,4]benzodiazepin-1-ones<sup>1</sup>

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The synthesis and CNS activity of a novel class of annelated 1,4-benzodiazepines, the aminomethylene-2,4-dihydro-1*H*-imidazo[1,2-*a*][1,4]benzodiazepines, are described. An investigation of the structure-activity relationships in the series derived from 8-chloro-2,4-dihydro-2-dimethylaminomethylene-6-phenyl-1*H*-imidazo[1,2-*a*][1,4]benzodiazepin-1-one (10) led to the synthesis of a group of compounds with potent minor tranquillizer activity.

The 1,4-benzodiazepines are a remarkable class of compounds with potent minor tranquillizer, muscle-re-

laxant, anticonvulsant, and sedative-hypnotic activity, whose pharmacological and clinical eminence is attested